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"Urban Engineering for Future Generation"

Jakarta, 2-3 October 2013

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COOLING EFFECT OF CAPILLARY TUBE IN REFRIGERATOR

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Abstract

Cap 13 ry tube is one of the throttling device in the refrigeration such as a small refrigerator. In this research, the capillary tube is made of a copper tube with internal diameter of 0.0063 m and the length of 0.248 m. Performance of the refrigerator can be influenced by shape and dimension of the capillary tube. Precooling around the capillary tube is expected increase the performance of the refrigerator. Refrigerant 22 is used in the experiment. The highest and lowest of the Coefficient of Performance (COP) of the refrigerator are investigated at position F_{11} and F_{33} .

Keywords: Refrigerant 22, refrigeration effect, COP, capillary tube

INTRODUCTION

Refrigeration system is used in many applications such as domestic refrigeration, commercial refrigeration, industrial refrigeration and marine refrigeration. Generally, system refrigeration has 4 basic components, evaporator, condenser, expansion, and compressor. Expansion is used adhere on the refrigeration system. Expansion valve usually is used at the big scale refrigeration and the capillary tube is used for the small scale and simple refrigeration.

Generally, capillary tube made of a copper material that is used for refrigerant 22 with diameter of 0.5 to 2 mm, depend on the load of system refrigeration. The length of the capillary tube is also varied. Using capillary tube in the system of refrigeration has some benefit such as the shape of the expansion is very simple and also the cost to operate inexpensive compared with expansion valve.

Precooling of the capillary tube is expected increase of the performance of the refrigerator. Many researchers did the experiment about the replacement of the capillary tube in right place to increase and get more efficient of the performance of refrigerator. Akintunde (2007) did the research about capillary tube with difference shape as helical and serpentine shape using R-134a refrigerant. His results show the performance of the refrigerator is not influenced with the various pitch of the helical capillary tube. It is different with the serpentine capillary tube which is influenced with pitch.

Performance of the helical and serpentine capillaries tubes are influenced by to diameter and high, respectively. The results are indicated that the shape and to mension of the capillary tube can affect of the performance. This research investigate the effect of precooling of capillary tube in refrigerator using R 22 refrigerant.

MATERIAL AND METHOD

Vapour compression refrigeration system is a refrigeration simplest cycle. The basic principle of refrigeration is liquid or refrigerant absorb heat when changed from liquid to gas and gases give off heat when changed from gas to liquid. This phenomena is occurred when the gasses compressed and condensed. Vapour compression refrigeration system has four basic components; compressor, evaporator, condenser, and expansion. This research use capillary tube expansion. Compressor is used to compress the vapour refrigerant to increase the pressure of refrigerant in order can be decreased rapidly by

expansion tube. Evaporator and condenser are used to evaporate and condense the refrigerant in the system with absorb and release the heat from environment, respectively. A installation diagram of the refrigeration system is shown in figure 1.



Figure 1. Installation diagram of refrigeration system

The experimental method is used in this research, the temperature of capillary tube is set below the environment temperature of -70 °C. Diameter of the suction and discharge pipes of refrigerant are ½ in with the length 0.3 and 0.8 m, respectively. The inner diameter of the capillary tube is 0.0063 m with the length of 0.248 m. Single cylinder reciprocating compressor type AJ 4461A is used in this research with maximum power of ½ Hp and 300 rpm. The diameter, length, high, and width of the condenser are 3/8 in, 0.294 m, 0.27 m, and 0.143m, respectively. Capacity of the condenser is 1200 m³/h with the amount of the pipe of 30. The high of evaporator is 0.28 m with diameter of pipe ½ in.

Variable area flowmeter is used to measure the discharge flow of the refrigerant with capacity maximum of 0-140 litre/h. Conversion table of the discharge flow using the flowmeter is shown at table 1.

Table 1. Conversion table of Refrigerant 22

Density R-22 (kg/m ³)	Coefficient Conversion	
750	0,850	
800	0,880	
850	0,910	
900	0,940	
950	0,970	
1000	1,000	
1050	1,028	
1100	1,056	
1150	1,084	
1200	1,111	
1250	1,139	
1300	1,166	

Flowrate of the air which are blow into the evaporator and condenser are variated. Velocity of the air are variated with three stage of each evaporator and condenser. Description of each stage is F_{11} , F_{12} , F_{13} , F_{21} , F_{22} , F_{23} , F_{31} , F_{32} , F_{33} .

 F_{11} : fan velocity 1 in evaporator and fan velocity 1 in condenser F_{12} : fan velocity 1 in evaporator and fan velocity 2 in condenser F_{13} : fan velocity 1 in evaporator and fan velocity 3 in condenser F_{21} : fan velocity 2 in evaporator and fan velocity 1 in condenser F_{22} : fan velocity 2 in evaporator and fan velocity 2 in condenser F_{23} : fan velocity 2 in evaporator and fan velocity 3 in condenser F_{23} : fan velocity 2 in evaporator and fan velocity 3 in condenser

 F_{31} : fan velocity 3 in evaporator and fan velocity 1 in condenser

 F_{32} : fan velocity 3 in evaporator and fan velocity 2 in condenser

F₃₃: fan velocity 3 in evaporator and fan velocity 3 in condenser

RESULTS AND DISCUSSION

In this experiment, we investigate the efficiency of refrigerator using extreme condition of temperature of capillary tube. Temperature and pressure of each condition are record and evaluation. Results of the experimental can be shown at the tabel 2.

Table 2. Results

	Compression Work (W) – kJ/m ³	Compression Power (P) - kW	Refrigeration Effect (q _e) – kJ/m ³	Q _e kW	Q _e kW	Qcap tube	COP
F_{11}	22	0.4748	242	5,2224	-4,5965	1,1006	10,99
F ₁₂	24	0,5179	242	5,2224	-4,7260	1,0143	10.08
F ₁₃	26	0,5611	242	5,2224	-4,7692	1,0143	9,31
F21	34	0,7337	242	5,2224	-4,8555	1,1006	7,12
F ₂₂	41	0,8848	242	5,2224	-5,0281	1.079	5,90
F23	41	0,8848	231	4,9850	-5,0066	0,8632	5,63
F31	50	1,079	234	5,0497	-5,2224	0,9064	4,68
F ₃₂	50	1,079	240	5,1792	-5,1792	1,079	4,8
F ₃₃	53	1.1437	241	5,2008	-5,2439	1,1006	4,55

Compression Work (W)

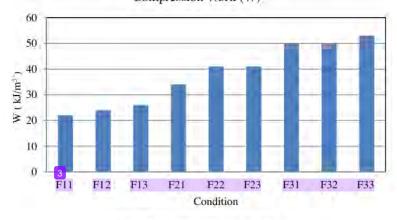


Figure 2. Compression Work

Figure 2 show the graph of work (compressor). The graph shows that position at F_{33} has a biggest work of compressor of 53 kJ/m³ compared with position of F_{11} 22 kJ/m³ which has a lowest work of compressor.

Figure 3 show the compression power of the refrigerator. Compression power is influenced by compression work in the system. This indicates that the compression work will be increased as the result of increasingly the compression power. The power of the lowest and highest of compression power are 0.4748~kW and 1.1437~kW, which are shown at the position of F_{11} and F_{33} respectively.

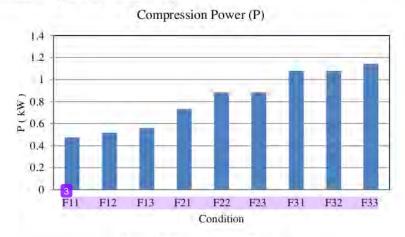


Figure 3. Compression Power

Figure 4 show the refrigeration effect of the refrigerator. Refrigeration effect is one of parameter to calculate the efficiency of refrigerator. Positions of F_{11} , F_{12} , F_{13} , F_{21} , and F_{22} have almost similar refrigeration effect of 5.22 kW.

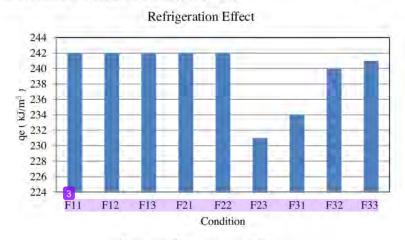


Figure 4. Refrigeration Effect

Figure 5 shows the coefficient of performance (COP) of the refrigerator. The graph show that the lowest and highest COP investigated at the position F₃₃ and F₁₁. COP at F₁₁

and F_{33} are 10.99 and 4.55, respectively. This indicates that the refrigerator at the position of F_{11} has maximum efficiency.

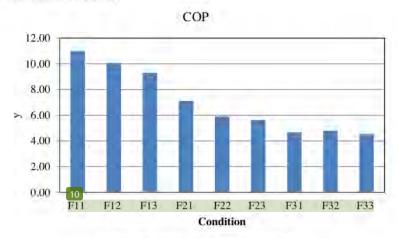


Figure 5. Coefficient of Performance

CONCLUSIONS

Compression power increases as the velocity of the fan at evaporator and condenser increases. Refigeration effect has a maximum limitation value for conditioning at low fan rotation of evaporator and condenser. The highest and lowest of Coefficient of performance (COP) are investigated 5 position F₁₁ and F₃₃ of 10.99 and 4.55, respectively. This indicates that the conditioning of capillary tube will increase the performance of the refrigerator at lower fan rotation of the evaporator and condenser.

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