

## DAFTAR ISI

### *COVER*

<b>LEMBAR PERSETUJUAN</b> .....	ii
<b>KATA PENGANTAR</b> .....	iii
<b>LEMBAR PERSEMBAHAN</b> .....	iv
<b>ABSTRAK</b> .....	v
<b>PERNYATAAN KEASLIAN SKRIPSI</b> .....	vii
<b>DAFTAR ISI</b> .....	viii
<b>DAFTAR GAMBAR</b> .....	xi
<b>DAFTAR TABEL</b> .....	xii
<b>BAB 1 PENDAHULUAN</b> .....	1
1.1 Latar Belakang .....	1
1.2 Identifikasi Masalah.....	3
1.3 Rumusan Masalah.....	4
1.4 Tujuan Penelitian .....	4
1.5 Manfaat Penelitian.....	4
1.6 Batasan Masalah .....	5
<b>BAB 2 KAJIAN PUSTAKA</b> .....	6
2.1 <i>Maintenance</i> .....	6
2.2 Jenis-Jenis <i>Maintenance</i> .....	6
2.3 <i>Total Productive Maintenance (TPM)</i> .....	7
2.4 <i>Overall Equipment Effectiveness (OEE)</i> .....	9
2.5 <i>Six Big Losses</i> .....	10
2.6 Diagram Pareto.....	13
2.7 <i>Fault Tree Analysis</i> .....	14
2.8 <i>Failure Mode Effect Analysis (FMEA)</i> .....	15
2.9 <i>Literature Review</i> .....	16
<b>BAB 3 METODOLOGI PENELITIAN</b> .....	19
3.1 <i>Flowchart</i> Metodologi Penelitian .....	19
3.2 Studi Lapangan dan Studi Literatur.....	20

3.3	Pengambilan Data.....	21
3.4	Pengolahan Data.....	21
3.5	Usulan Perbaikan.....	22
3.6	Jadwal Penelitian.....	22
<b>BAB 4 HASIL DAN PEMBAHASAN.....</b>		<b>24</b>
4.1	Profil Perusahaan.....	24
4.2	Profil Mesin yang Bermasalah.....	24
4.3	Pengolahan Data.....	27
4.3.1	Waktu Operasional Perusahaan.....	27
4.3.2	Data Historis Mesin.....	28
4.3.3	Data <i>Straight Pass</i> .....	29
4.4	Uji Kecukupan Data.....	30
4.5	Uji Normalitas Data.....	30
4.6	Uji Keseragaman Data.....	31
4.7	Uji Distribusi Data.....	32
4.8	Pengolahan Data OEE.....	33
4.8.1	<i>Availability</i> .....	33
4.8.2	<i>Performance Efficiency</i> .....	36
4.8.3	<i>Rate of Quality Product</i> .....	37
4.8.4	<i>Overall Equipment Effectiveness</i> .....	38
4.9	Pengolahan Data <i>Six Big Losses</i> .....	40
4.9.1	<i>Equipment Failure Losses</i> .....	40
4.9.2	<i>Setup and Adjustment Losses</i> .....	41
4.9.3	<i>Idle and Minor Stoppage Losses</i> .....	42
4.9.4	<i>Reduce Speed Losses</i> .....	43
4.9.5	<i>Defect Losses</i> .....	44
4.9.6	<i>Reduce Yield</i> .....	45
4.10	Diagram Pareto.....	47
4.11	<i>Fault Tree Analysis</i> .....	49
4.12	<i>Failure Mode Effect Analysis (FMEA)</i> .....	50
4.13	Usulan Perbaikan <i>Total Productive Maintenance</i> .....	53

4.13.1	<i>Work Order Autonomous Maintenance</i> .....	53
4.13.2	<i>Gantt Chart Planned Maintenance</i> .....	55
4.13.3	<i>SOP Autonomous Maintenance</i> .....	55
4.14	Implementasi Usulan Perbaikan .....	59
4.14.1	Data Perhitungan OEE Setelah Implementasi .....	61
4.14.2	Data Perhitungan <i>Six Big Losses</i> Setelah Implementasi.....	68
4.14.3	Perbandingan Data Sebelum dan Sesudah Implementasi.....	75
4.14.4	Dokumentasi Implementasi Usulan Perbaikan .....	75
<b>BAB 5 KESIMPULAN DAN SARAN</b> .....		78
5.1	Kesimpulan .....	78
5.2	Saran .....	78
<b>DAFTAR PUSTAKA</b> .....		xiv
<b>LAMPIRAN</b>		